

Product identification

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Article number 20400005

Product group

food conveyor belt

Mode of transport

horizontal accumulation conveying

Application

transport of unit load, transition belts, dough dispenser, bakery assembly line

Industry

food processing industry, bakeries and confectioneries, candies and pastries industry

Belt construction

Material conveying side	polyurethane (PU) impregnated
Characteristics conveying side	not adhesive
Color conveying side	sky blue
Cover thickness conveying side	impregnated
Shore hardness A°	---
Material traction layer	polyester fabric
Number of fabrics	2
Material running side	polyester fabric
Characteristics running side	slippery
Color running side	sky blue
Cover thickness running side	uncoated

Product characteristics

Total thickness	1.7 mm (± 0.10 mm)
Belt weight	1.7 kg/m ²
Standard production width	2,000 mm
Maximum tensile force	120 N/mm
- at 1% elongation (DIN EN ISO 527-1)	8 N/mm
Minimum pulley diameter	30 mm
Minimum pulley diameter backflexing	50 mm
Knife edge suitable	no
Operation temperatures	Min: -10 °C 14 °F Max: 70 °C 158 °F
Permanently antistatic (DIN EN ISO 21178)	yes
Flammability (DIN EN ISO 340)	no
Chemical resistance	oil and grease resistant (see list of resistance)
Complies with FDA	yes (see declaration of conformity)
Meets EU regulation for food contact	yes (see declaration of conformity)

Installation terms

Slider bed suitable	yes
Carrying rollers suitable	yes
Low noise application	no
Accumulation mode	yes
Inclined transportation	no
Buckling conveyor	no
Curved installation	no
Friction coeff. on slider bed of steel	0.15
Friction coeff. on slider bed with friction cover	0.3
Troughed installation	no
Cross rigidity	yes

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